

# Y-8 Yoke

## DC Battery-Powered Electromagnetic Yoke for Magnetic Particle Inspections

The Y-8 is a battery-powered, DC electromagnetic yoke designed to stand up to the most rugged applications. True portability for magnetic particle inspection in the field and remote locations is achieved through a compact battery pack which provides a full 8-hour shift of inspection power.

Featuring sealed chemical-resistant construction and articulating legs to contour to any part shape, the Y-8 MV Kit comes with a Y-8 yoke, sealed battery with pouch, battery charger, #1 Gray magnetic powder, a paint marker and a shop cloth, all in a convenient carrying case.

### **FEATURES**

- Sealed, durable construction
- Chemical and abrasion resistant
- True portability with compact battery pack
- Exceeds ASTM lifting specifications
- Individual serial number for each yoke

### SPECIFICATION COMPLIANCE

- ASME BPVC
- ASTM E709
- ASTM E1444
- ASTM E3024
- ISO 9934-3



### **APPLICATIONS**

**Defect location**: Subsurface (and some surface) **Ideal for**:

- Field testing
- In-service inspections
- Demanding environments
- Remote sites

#### **Defect examples:**

- Inclusions
- Seams
- Tears
- Laps
- Welding slag
- Grinding cracks
- Quenching cracks



#### **PRODUCT PROPERTIES**

| Weight   | 8 lb / 3.6 kg (Yoke only)<br>5.2 lb / 2.4 kg (Battery)                        |
|--|---|
| Leg Span   | 2.0–11.0 in / 5.1–27.9 cm   |
| Duty Cycle   | 25%, max on time is 90 seconds  |
| Current Draw   | 4.0 A maximum draw at 6V  |
| Battery Charger<br>- USA Version<br>- Global Version | Current Draw<br>- 1.25A max at 115V<br>- 0.2A max at 100-240V                 |
| Battery Pack Specs                                   | 4.8 lb / 2.2 kg<br>4.25 x 2.8 x 5.55 in / 10.8 x 7.1 x 14 cm<br>6V, 12 A hour |

#### **USE RECOMMENDATIONS**

| NDT Method | Magnetic Particle Testing |
|------------|---------------------------|
|------------|---------------------------|

#### **PART NUMBERS**

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| Series     | Part<br>Number | What's Different?        |   |
|------------|----------------|--------------------------|---|
|            |                | Model                    | Contents  |
| Y-8 MV Kit | 628994         | N. America               | Y-8 yoke, battery with pouch, battery charger, #1 Gray magnetic powder, yellow paint marker, shop cloth & carrying case |
|            | 630540         | Global                   | Y-8 yoke, battery with pouch, battery charger, #1 Gray magnetic powder, yellow paint marker, shop cloth & carrying case |
| Y-8        | 630550         | Europe<br>(CE certified) | Y-8 yoke, battery with pouch, battery charger, & carrying case  |